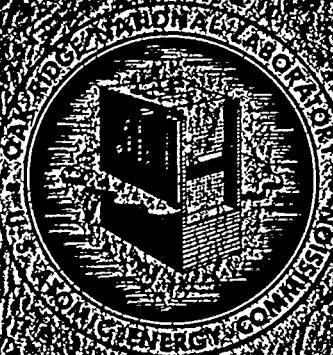


CLASSIFICATION INFORMATION

OF

STABILIZED CARBIDES



OAK RIDGE NATIONAL LABORATORY

CARBIDE AND CARBON DIVISION
UNION CARBIDE CORPORATION
CARBIDE AND CARBON RESEARCH CENTER

DECLASSIFICATION
CONFIRMED BY Y-12
CLASSIFICATION
OFFICE REVIEW
1979

DO NOT REMOVE THIS COVER SHEET

CLASSIFICATION

Index No. _____ Y-597

This Document Contains - 36 - Pages

This is Copy 16 of 21 in Series A.

Issued to C. R. I. O.

[REDACTED]

Index No. Y-597
This document contains 36 pages
This is copy 17 of 71, Series A

Subject Category: Isotope Separation

CALUTRON PRODUCTION OF STABLE ISOTOPES, 1946-1949, INCLUSIVE

H. W. Savage

April 20, 1950

ISOTOPE RESEARCH AND PRODUCTION DIVISION
Dr. C. P. Keim, Division Head

R&D-REP. INV.	18
56	57
57	58
58	59
59	60
60	

CLASSIFICATION CHANGED TO UNCLASSIFIED
BY AUTHORITY OF JID - 1104
BY M. M. York DATE 9/9/59

OAK RIDGE NATIONAL LABORATORY
Y-12 AREA

CARBIDE AND CARBON CHEMICALS DIVISION
UNION CARBIDE AND CARBON CORPORATION

Oak Ridge, Tennessee

Contract No. W-7405-eng-26

[REDACTED]
the
[REDACTED]
[REDACTED] in
[REDACTED] prohibited
and may result in severe criminal penalties under
applicable Federal laws.

Index No. Y-597
Isotope Separation

Distribution, Series A:

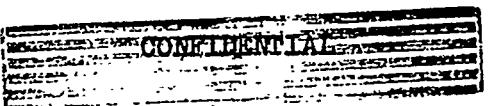
- 1-18. Carbide and Carbon Chemicals Division (Y-12 Plant)
- 19-26. Argonne National Laboratory
- 27-28. Atomic Energy Commission, Washington
- 29-32. Brookhaven National Laboratory
- 33-34. Carbide and Carbon Chemicals Division (K-25 Plant)
- 35. Chicago Operations Office
- 36. General Electric Company, Richland
- 37. Hanford Operations Office
- 38. Iowa State College
- 39-42. Knolls Atomic Power Laboratory
- 43-44. Los Alamos
- 45-46. New York Operations Office
- 47-52. Oak Ridge National Laboratory
- 53. Patent Branch, Washington
- 54-68. Technical Information Branch, ORE
- 69-71. University of California Radiation Laboratory

Carbide and Carbon Chemicals Division (Y-12 Plant) internal distribution as follows:

- 1. Mr. C. E. Center
- 2. Dr. C. E. Larson
- 3. Mr. W. B. Humes
- 4. Mr. W. D. Tavers
- 5. Dr. A. M. Weinberg
- 6. Dr. E. D. Shipley
- 7. Mr. G. H. Clewett
- 8. Dr. C. P. Keim
- 9. Dr. R. S. Livingston
- 10. Mr. J. M. Herndon
- 11. Mr. H. W. Savage
- 12. Mr. L. O. Love
- 13. Mr. R. F. Hibbs
- 14. Mr. Boyd, S. Weaver
- 15-18. C. R. I. O.

Plant Records Department, Y-12 Plant

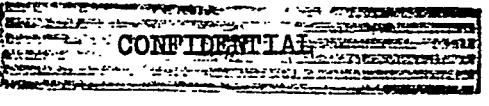
Date Issued: MAY 9 1950



CONFIDENTIAL

ABSTRACT

This report tabulates detailed information on the use of the calutron to produce Stable Isotopes during the period of 1946-1949, inclusive. Where chemical recovery is incomplete, estimates of calutron production are shown. Maximum purity attained for each isotope processed has been included.



CONFIDENTIAL

~~CONFIDENTIAL~~

CALUTRON PRODUCTION OF STABLE ISOTOPES, 1946-1949, INCLUSIVE

Preface

This is one of a series of reports describing phases of the program of separating stable isotopes by the electromagnetic method. The phase covered in this report is the application of the calutron to isotope separation giving particularly the amounts produced and the isotopic qualities attained. Chemical qualities of the products are not discussed.

The program is under the direction of Dr. C. P. Keim, Division Head, of the Isotope Research and Production Division, Y-12 Plant, Oak Ridge National Laboratories. The author is in charge of the calutron phases of the Isotope Production and Process Development; and Leon O. Love is directly responsible for calutron operations. The preparation of charge materials and the refinement of collected isotopes is performed by the Isotope Chemistry Group under the supervision of Boyd Weaver; and Mass Analysis is performed under the direction of R. F. Hibbs in another division.

In early parts of the 4-year period reported the following persons contributed materially to the growth of the stable isotope separation program: V. C. Hall¹, H. L. Hull², C. Starr³, W. A. Arnold⁴, R. L. Carter³, L. G. Chelius⁵, and J. S. Hood².

-
1. Now with TIME Magazine, New York, N. Y.
 2. Now with Argonne National Laboratory, Chicago, Illinois.
 3. Now with North-American Aviation, Los Angeles, California.
 4. Now with the Biology Division, Oak Ridge National Laboratory.
 5. Now with the Isotopes Division, Atomic Energy Commission.

~~CONFIDENTIAL~~

~~CONFIDENTIAL~~

J. R. Walton assisted the writer in preparing the factual material presented in the report.

Introduction

This report summarizes all production of stable isotopes in the calutrons of Building 9731 from the start of the program late in 1945 to January 1, 1950. Future reports of this type will serve as supplements to this report particularly as they reveal actual quantities in lieu of estimates given herein. Total production has been given in terms of weights and moles of elements. These are not to be confused with the inventory of isotopes, the status of which fluctuates and is reported at intervals.

History

The electromagnetic separation of all isotopes has proceeded through several phases:

- 1) The trial of a wide variety of elements and compounds to ascertain primary separation problems; this occupied most of 1946 and has continued at intervals since.
- 2) The standardization of several ion source and receiver types to readily cover the ranges of anticipated conditions; this began in 1946, received major emphasis in 1947, and has been subject to improvement since.
- 3) The processing of progressively more "difficult"^{*} elements to obtain research quantities of all isotopes, with increasing emphasis since 1947.

* "Difficult" in the senses of being extremely non-volatile, having non-volatile compounds, being virtually non-condensable, or being extremely rare and possibly unobtainable.

~~CONFIDENTIAL~~

[REDACTED]

CONFIDENTIAL

4) The processing of certain elements over relatively long periods to fill special demands; these collections began late in 1947.

5) The reprocessing of many elements at intervals for further study and to supply the demand for them.

These general phases overlap and give rise to both unique and duplicate problems. The time for exploration and reprocessing is usually short compared to the time required for special problems arising from processing large quantities, meeting high isotopic purity, or overcoming special problems such as are encountered with an element like mercury. Consequently the experience with some elements is many times that with another; however, the trend with each is still to be able to improve operating conditions and production rates.

Data

The tables presented show the chronology of processing the elements, the frequency of processing, the number of isotope samples, and the quantities produced in the calutrons. The graph shows the general trend of production and distribution with relation to time.

Table 1 lists the elements processed chronologically, successive tours through the alphabet being the index.

Table 2 gives the series range during each semi-annual period, and the elements processed may then be found by referring to Table 1.

Table 3 is a measure of the productivity of each semi-annual period in terms of the number of isotope samples produced in the calutrons. Some of these samples were subsequently subdivided or combined for purposes of distribution (see table 6).

[REDACTED]

CONFIDENTIAL

CONFIDENTIAL

Table 4 shows the productivity of each semi-annual period in terms of the total weight of each element produced. Where chemical recovery has been completed, the recovered weights have been tabulated; otherwise estimates based on monitored ion currents are used. Subsequent reports will revise estimates to actual values.

Table 5 shows the productivity of each semi-annual period in terms of the total moles of each element produced. These values are obtained from Table 4 by dividing each weight given therein by the appropriate atomic weight.

Table 6 indicates the demand for stable isotopes in terms of the number of isotope samples of each element obtained by users during each semi-annual period.

Figure 1 is a graph illustrating the trends observable from the data in Tables 3, 4, 5, and 6.

Table 7 is a detailed breakdown by isotopes of the information summarized in Table 4.

Table 8 is a summary of the mass analysis data for each of the isotope entries in Table 7, showing only the maximum purity attained in each particular semi-annual period. Omissions in the data will be reported subsequently.

Table 9 is a detailed breakdown by isotopes of the isotope distribution summarized in Table 6.

CONFIDENTIAL

~~CONFIDENTIAL~~

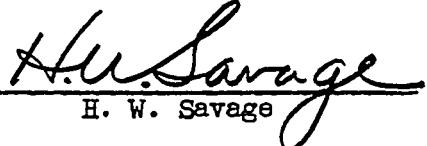
Conclusions

From Table 5 and Figure 1, it is apparent that calutron production has increased about 600% after four years of effort. The trend indicates that maximum productivity is near with utilized equipment, although this is flavor-ed by changing emphasis--special collections and attempts to process "very difficult" elements acting to reduce total productivity. Table 6 and Figure 1 indicate that demand for Stable Isotopes has been greater in each successive semi-annual period since July 1, 1947.

APPROVED:


C. P. Keim

AUTHOR:


H. W. Savage

~~CONFIDENTIAL~~

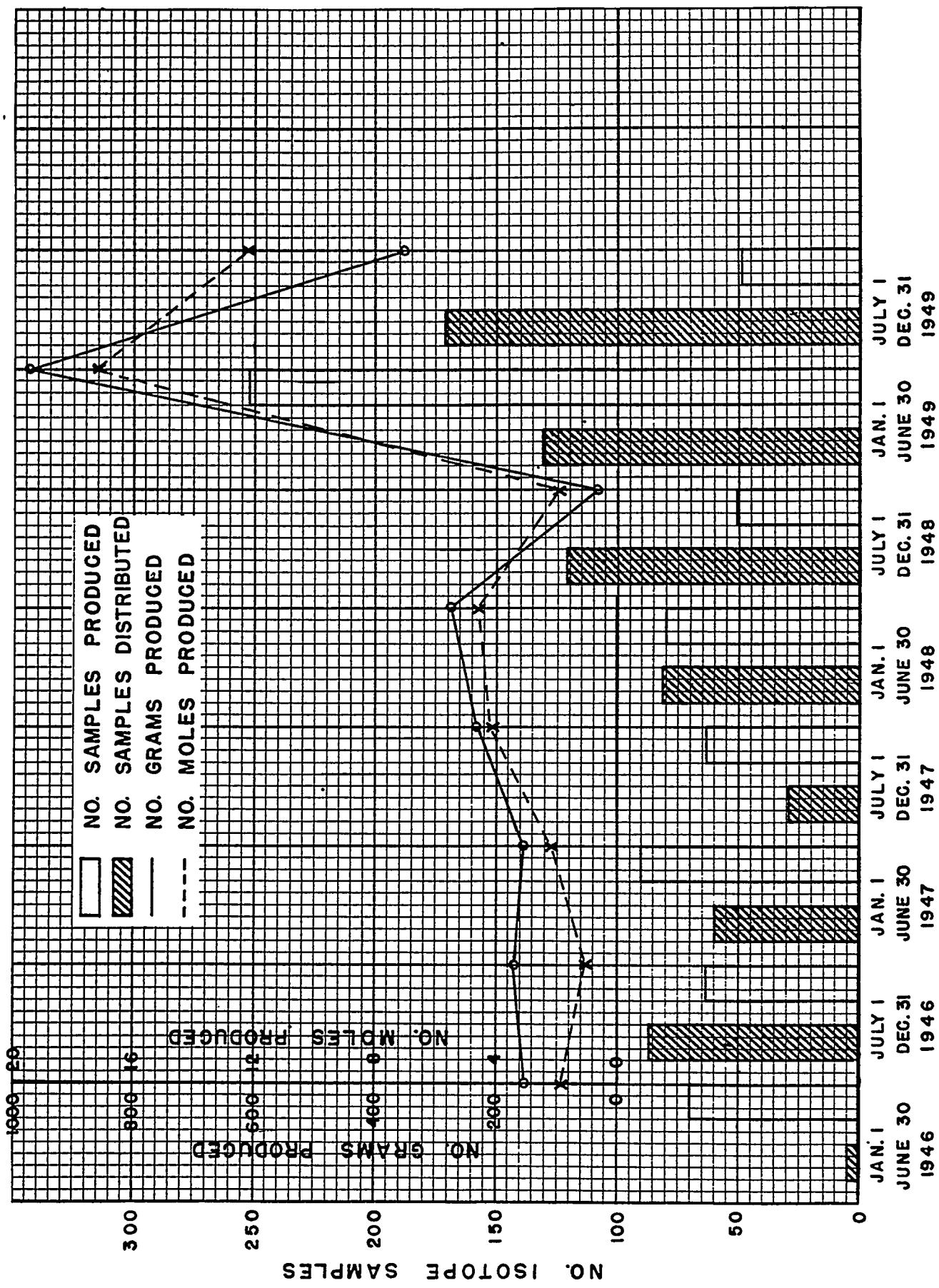


FIGURE I. TRENDS IN STABLE ISOTOPE PRODUCTION & DISTRIBUTION

Table 1Chronological Index of Elements Processed

<u>Series</u>	<u>Element</u>	<u>Series</u>	<u>Element</u>	<u>Series</u>	<u>Element</u>
A	Copper	AA	Zirconium	BA	Iron
B	Iron	AB	Cadmium	BB	Iron
C	Iron	AC	Cadmium	BC	Tin
D	Chromium	AD	Indium	BD	Germanium
E	Iron	AE	Antimony	BE	Germanium
F	Iron	AF	Indium	BF	Titanium
G	Uranium	AG	Zinc	BG	Tungsten
H	Lithium	AH	Zinc	BH	Indium
I	Lithium	AI	Silicon	BI	Tin
J	Nickel Copper	AJ	Silicon	BJ	Potassium
K	Nickel Copper	AK	Selenium	BK	Zinc
L	Carbon	AL	Tin	BL	Strontium
M	Carbon	AM	Iron	BM	Boron
N	Silver	AN	Selenium	BN	Calcium
O	Lead	AO	Bromine	BO	Lead
P	Magnesium	AP	Uranium	BP	Tellurium
Q	Magnesium	AQ	Lead	BQ	Lithium
R	Molybdenum	AR	Lithium	BR	Thallium
S	Silver	AS	Nickel Copper	BS	Selenium
T	Molybdenum	AT	Nickel Copper	BT	Antimony
U	Silver	AU	Tellurium	BU	Thallium

Table 1 - ContinuedChronological Index of Elements Processed

<u>Series</u>	<u>Element</u>	<u>Series</u>	<u>Element</u>	<u>Series</u>	<u>Element</u>
V	Calcium	AV	Chlorine Copper	BV	Thallium
W	Potassium	AW	Molybdenum	BW	Silicon
X	Calcium	AX	Cadmium	BX	Thallium
Y	Uranium	AY	Tin	BY	Thallium
Z	Strontium	AZ	Iron	BZ	Magnesium
CA	Tellurium	DA	Potassium	EA	Silver
CB	Mercury	DB	Potassium	EB	Silicon
CC	Thallium	DC	Oxygen	EC	Tin
CD	Chromium	DD	Cerium	ED	Lithium
CE	Cadmium	DE	Indium	EE	Zirconium
CF	Thallium	DF	Nickel	EF	Lanthanum
CG	Thallium	DG	Barium		
CH	Thallium	DH	Chlorine		
CI	Iron	DI	Calcium		
CJ	Thallium	DJ	Mercury		
CK	Zirconium	DK	Iron		
CL	Tungsten	DL	Iron Copper		
CM	Potassium	CM	Iron		
CN	Lead	DN	Iron		
CO	Indium	DO	Iron		
CP	Rhenium	DP	Boron		

Table 1 - ContinuedChronological Index of Elements Processed

<u>Series</u>	<u>Element</u>	<u>Series</u>	<u>Element</u>
CQ	Indium	DQ	Beryllium
CR	Tin	DR	Mercury
CS	Calcium	DS	Beryllium
CT	Lithium	DT	Potassium
CU	Lithium	DU	Copper
CV	Zirconium	DV	Lithium
CW	Cerium	DW	Cerium
CX	Sulphur	DX	Tellurium
CY	Selenium	DY	Selenium
CZ	Iron	DZ	Magnesium

Table 2
SERIES RANGE

By 6 Month Intervals

<u>Period</u>	<u>Series</u>
January 1, 1946 June 30, 1946	A-W
July 1, 1946 December 31, 1946	X-AR
January 1, 1947 June 30, 1947	AS-BL
July 1, 1947 December 31, 1947	BM-CG
January 1, 1948 June 30, 1948	CH-DA
July 1, 1948 December 31, 1948	DB-DK
January 1, 1949 June 30, 1949	DL-DT
July 1, 1949 December 31, 1949	DU-EF

Table 3

STABLE ISOTOPE SAMPLES PRODUCED IN THE CALUTRON

By 6-month Intervals

Table 3 - Continued

<u>Element</u>	1946			1947			1948			1949			<u>Totals</u>
	Jan. June	July Dec.	Dec.										
Strontium		3			4								7
Zirconium		5						13			5		23
Molybdenum	8			7									15
Silver	4										2		6
Cadmium		6		3	8								17
Indium		4		2			4	2					12
Tin	10		21				10	.			10		51
Antimony		2		2									4
Tellurium				8	8						8		24
Barium								9					9
Lanthanum											2		2
Cerium							3	4			4		11
Tungsten				5			6						11
Rhenium							2						2
Mercury				3				5		157			165
Thallium				18			4						22
Lead	4	4			5		5						18
Uranium	1	2						6					9
Tot. Elements	13	15		15	13		14	12		6	11		39
Tot. Samples	70	63		90	73		80	51		252	49		728
Samples/Mo.	11.7	10.5		15.0	12.2		13.3	8.5		42.0	8.2		15.2

Table 4STABLE ISOTOPE PRODUCTION-GRAMS OF ELEMENT

<u>Element</u>	By 6 Month Intervals												<u>Totals</u>
	1946			1947			1948			1949			
	Jan.	July	June	Dec.	Jan.	July	June	Dec.	Jan.	July	Dec.		
Lithium	2.2	0.8			7.3		7.8			49.8*		67.8* g	
Beryllium										0.004*		0.004*	
Boron					0.07*					3.1*		3.2*	
Carbon	0.2											0.2	
Nitrogen									---	---		---	**
Oxygen								0.24*				.24*	
Magnesium	3.6				10.2					54.9*		68.7*	
Silicon		4.4			18.8					11.8		35.0	
Sulphur							0.8					0.8	
Chlorine			0.04				2.6					2.6	
Potassium	0.7		1.7		40.0	7.7		10.8				61.0	
Calcium	0.4	1.5*			9.9	0.7	28.7					40.7*	
Titanium				6.7								6.7	
Chromium	3.8			46.3								50.1	
Iron	28.4	3.2	61.8		70.5	13.3	923.0*					1100.2*	
Nickel	8.0		8.2			26.9						43.0	
Copper	6.0		4.9						0.85*	38.4		50.2*	
Zinc		1.9	9.5									11.4	
Germanium			13.5									13.5	
Selenium	1.4			10.6	6.3					11.9*		30.3*	
Bromine	0.06											0.06	
Strontium	6.1		2.8									8.9	
Zirconium	1.2				28.0					39.5*		68.8*	

* Estimated

** Experimental

Table 4 - Continued

<u>Element</u>	1946			1947			1948			1949			<u>Totals</u>
	Jan. June	July Dec.		Jan. June	July Dec.		Jan. June	July Dec.		Jan. June	July Dec.		
Molybdenum	17.3			9.4									26.7
Silver	12.2									9.0			21.2
Cadmium		2.3		4.7	28.3*								35.3*
Indium		4.4*		2.2			28.3	20.7					55.6*
Tin		3.8*		19.8			46.3			76.9*			146.8*
Antimony		4.4			2.0								6.4
Tellurin				6.7	29.1					24.2			60.0
Barium							12.7						12.7
Lanthanum										25.0*			25.0*
Cerium							4.6	16.4		11.6			32.6
Tungsten				4.8			10.4						15.2
Rhenium							6.0						6.0
Mercury					0.03			0.2		39.6*			39.9*
Thallium					48.0		7.4						55.4
Lead	1.3	4.0			19.3		17.9						42.5
Uranium	65.1	127.1						0.013***					192.3
Total	149.2	166.6*		156.7	229.9*		275.0	129.5 ^a *	977.35*353.00*	2437.0			
Avg./Sample	2.1	2.6		1.7	3.1		3.4	2.5	3.9	7.2			3.3

* Estimated

** Experimental

*** Special AEC Order

a Low Due to Special AEC Order

Table 5STABLE ISOTOPE PRODUCTION-MOLES OF ELEMENT

By 6 Month Intervals

<u>Element</u>	<u>1946</u>			<u>1947</u>			<u>1948</u>			<u>1949</u>			<u>Totals</u>
	Jan.	June	July	Jan.	June	July	Jan.	June	July	Jan.	June	July	
Lithium	.317	.115			1.052		1.123				7.176*		9.769*
Beryllium											.0004*		.0004*
Boron						.006					.287*		.294 *
Carbon	.017												.017
Nitrogen											---**		---**
Oxygen											.015*		.015*
Magnesium	.148					.419					2.257*		2.825*
Silicon		.157				.670					.421		1.248
Sulphur								.025					.025
Chlorine					.001			.073					.074
Potassium	.018				.043		1.023	.197		.276			1.560
Calcium	.010	.037*				.247		.017	.716				1.015 *
Titanium						.140							.140
Chromium	.073					.890							.961
Iron	.509	.057	1.107				1.263	.238		16.53*			19.7*
Nickel	.136					.140					.458		.733
Copper	.094					.077					.013*	.604	.790*
Zinc		.029				.145							.174
Germanium						.186							.186
Selenium					.018		.134		.080			.150*	.384*
Bromine					.0008								.0008
Strontium						.070		.032					.102

*Estimated

**Experimental

Table 5 - Continued

Element	1946			1947			1948			1949			Totals
	Jan. June	July Dec.	Jan. June	July Dec.	Jan. June	July Dec.	Jan. June	July Dec.	Jan. June	July Dec.	Jan. June	July Dec.	
Zirconium	..	.013		..		,307				.433*			.754*
Molybdenum	.180			.098									.278
Silver	.113									.083			.196
Cadmium		.020	.042	.252*									.314*
Indium		.038*	.019		.247	.180							.484*
Tin		.032*	.167		.390					.648*			1.236*
Antimony		.036		.016									.053
Tellurium			.053	.228						.190			.471
Barium							.092						.092
Lanthanum										.180*			.180*
Cerium						.033	.117			.083			.233
Tungsten				.026			.057						.083
Rhenium							.032						.032
Mercury					.001			.001		.197*			.199*
Thallium					.235	.036							.271
Lead	.006	.019		.093	.086								.205
Uranium	.273	.534					.00005***						.807
Totals	1.894	1.176*	2.276	4.243*	4.719	2.087 ^a	*	17.299*	12.225*				45.904*
Avg.Samp.	.027	.019	.025	.058	.059	.041		.069	.249				0.063

* Estimated

** Experimental

*** Special AEC Order

a Low due to Special AEC Order

Table 6
Stable Isotope Samples Shipped*
By 6-Month Intervals

<u>Element</u>	1946			1947			1948			1949			<u>Total</u>
	Jan. June	July Dec.	Dec.										
Lithium		4					9	6		6	4		29
Beryllium											2		2
Boron								1					1
Carbon		1											1
Nitrogen													
Oxygen													
Magnesium		9					5			6	6		26
Silicon							2	3			3		8
Sulphur											2		2
Chlorine										1	2		3
Potassium		4			1		3	10		7	8		33
Calcium		2		6	2		4	2		3	3		22
Titanium							3	4			9		16
Chromium		8			1		1	5		3	7		25
Iron		3	4		2	1	7	3		6	4		30
Nickel			12			2	6	4		2	7		33
Copper		2	3			2	1	1			3		12
Zinc			1				5	5		2	9		22
Germanium							2	1		6	4		13
Selenium		1		7			3	1		3	12		27
Bromine									3				
Strontium											3		6

* Information supplied by L. G. Chelius, Isotopes Division, Atomic Energy Commission

Table 6 - Continued

<u>Elements</u>	<u>1946</u>			<u>1947</u>			<u>1948</u>			<u>1949</u>			<u>Total</u>	
	<u>Jan.</u>	<u>June</u>	<u>July</u>											
Zirconium				9			1	10		5	6		31	
Molybdenum		17		8	2		3	5		6	7		48	
Silver		4			2		1	2		1	4		14	
Cadmium		5		9			2	7		15	7		45	
Indium		3		2	1		2				4		12	
Tin		1		8	3		11	17		13	6		59	
Antimony				4	5		2			2	2		15	
Tellurium				1	2			23		14	8		48	
Barium										14	6		20	
Lanthanum														
Cerium								1		4			5	
Tungsten							1	7		5	12		25	
Rhenium										4	4		8	
Mercury											3		3	
Thallium					2		4				5		11	
Lead		8		4	2		4			3	9		30	
Uranium														
Total		5	87		60	28		82	121		131	171		685

Table 7
Stable Isotope Production-Grams of Isotope
By 6-Month Intervals

<u>Element</u>	<u>Isotope</u>	<u>1946</u>			<u>1947</u>			<u>1948</u>			<u>1949</u>			<u>Total</u>	
		Jan.	June	July	Jan.	June	July	Jan.	June	July	Dec.	Jan.	June	July	
Lithium	6	.100		.020				.457	1.098						4.971*
	7	2.106		.730				6.800	6.692						62.787*
Beryllium	9							7.257	7.790						67.758*
	10	2.206		.750											-
Boron	10											.004*			.004*
	11											.004*			.004*
Carbon	12				.216										.216
	13				.011										.011
Nitrogen	14				.227										.227
	15														--**
Oxygen	16											.218*			.218*
	17											.008*			.008*
	18											.014*			.014*
												.240*			.240*
Magnesium	24	2.561						4.199							49.888*
	25	.551						2.959							9.385*
	26	.539						2.932							9.370*
	28	-						.091							.091
Silicon	28				3.949			16.598							54.902*
	29				.278			1.078							1.829
	30				.183			0.678							1.171
	32				-			0.515							.515
Sulphur	32					4.410		18.869							35.037
	33														.424
	34														.179
	36														.185
	38														.020
															.006
															.814

* Estimated

** Experimental

Table 7 - Continued

Element	Isotope	1946		1947		1948		1949		Total
		Jan. June	July Dec.	Jan. June	July Dec.	Jan. June	July Dec.	Jan. June	July Dec.	
Chlorine	35			.039			1.823			1.862
	36			-			.072			.072
	37			.003			.665			.668
				.042			2.560			2.602
Potassium	39	.514		1.620		35.428	5.682	9.408		52.652
	40	.072		.024		1.850	.727	.029		2.702
	41	.111		.093		2.730	1.339	1.372		5.645
		.697		1.737		40.008	7.748	10.809		60.999
Calcium	40	.031	1.369		8.034	-	27.115			36.549
	42	-	.019		.111	-	.822			.952
	43	-	.015		.028	-	.113			.156
	44	.009	.039		1.689	.597	.634			2.968
	46	.003	.001*		.006**	.014	.020			.044*
	48	-	.008*		.008	.042	.013			.071*
		.043	1.451*		9.876	.653	28.717			40.740*
Titanium	46			.582						.582
	47			.524						.524
	48			4.666						4.666
	49			.477						.477
	50			.445						.445
				6.694						6.694
Chromium	50	.237		2.489						2.726
	52	3.190		38.688						41.878
	53	.295		4.001						4.296
	54	.086		1.069						1.155
	56	-		.014						.014
		3.808		46.261						50.069
Iron	54	1.809	.397	2.393		3.662	-	45.655*		53.916*
	56	24.867	2.650	58.379		65.023	12.980	866.888*		1030.787*
	57	.695	.090	.809		1.563	.258	5.715*		9.130*
	58	1.005	.068	.254		.266	.022	4.704*		6.319*
		28.376	3.205	61.835		70.514	13.260	922.962*		1100.152*
Nickel	56					.318				.318
	58	5.110		2.548		18.465				26.123
	60	2.382		4.680		7.162				14.224
	61	.135		.228		.172				.535
	62	.313		.640		.691				1.644
	64	.073		.089		.067				.229
	66	-		-		.005				.005
		8.013		8.185		26.880				43.078

* Estimated

Table 7 - Continued

Element	Isotope	1946		1947		1948		1949		Total
		Jan. June	July Dec.	Jan. June	July Dec.	Jan. June	July Dec.	Jan. June	July Dec.	
Copper	63	4.392		4.942				.596	21.371	31.301
	65	1.628		.003				.250*	16.997	18.878*
		6.020		4.945				.846*	38.368	50.179*
Zinc	64		.423	3.309						3.732
	66		.989	2.080						3.069
	67		.004	.625						.629
	68		.463	3.109						3.572
	70		.043	.405						.448
			1.922	9.528						11.450
Germanium	70			3.049						3.049
	72			3.851						3.851
	73			.924						.924
	74			4.484						4.484
	76			1.226						1.226
				13.534						13.534
Selenium	72					.118				.118
	74		.093		.217	.338				.868*
	76		.168		.921	1.004				2.080*
	77		.197		1.232	.949				4.173*
	78		.366		2.021	1.873				3.881
	80		.411		5.039	1.175				3.351
	82		.186		1.194	.864				7.611
			1.421		10.624	6.321				3.083
										9.708
Bromine	79		.017							.017
	81		.038							.038
			.055							.055
Strontium	84		.089	.026						.115
	86		.714	.648						1.362
	87		-	.992						.992
	88		5.255	1.177						6.432
			6.058	2.843						8.901
Zirconium	88					.002				.002
	90		.538		15.074					36.101*
	91		.197		3.385					8.026*
	92		.213		4.163					6.699*
	94		.237		4.664					11.075*
	96		.055		.593					6.810*
	98		-		.132					11.711*
			1.240		28.013					1.714*
										.132
										68.761*

* Estimated

Table 7 - Continued

Element	Isotope	1946		1947		1948		1949		Total
		Jan. June	July Dec.	Jan. June	July Dec.	Jan. June	July Dec.	Jan. June	July Dec.	
Molybdenum	92	2.223		1.314						3.537
	94	1.709		.812						2.521
	95	2.812		1.643						4.455
	96	3.993		1.822						5.815
	97	2.168		1.152						3.320
	98	2.623		1.676						4.299
	100	1.581		.994						2.575
	102	.147		-						.147
			17.256		9.413					26.669
Silver	107	6.014							2.232	8.246
	109	6.123							6.778	12.901
			12.137						9.010	21.147
Cadmium	106	.184		.489						.673
	108	-	.611	.404						1.015
	110	-	2.092	3.010						5.102
	111	.348	-	4.102						4.450
	112	-	1.967	5.863						7.830
	113	.431	-	5.882						6.313
	114	.869	-	6.850*						7.719*
	116	.455	-	1.744						2.199
			2.287	4.670	28.344*					35.301*
Indium	113	.144*	.833		1.012	1.752				3.741*
	115	4.245*	1.386		27.302	18.900				51.833*
		4.389*	2.219		28.314	20.652				55.574*
Tin	112	.006	.031	.061					.493*	.591*
	114	.013	.015	.110					.460*	.598*
	115	.010*	.098	.160					.515*	.783*
	116	.732	1.851	4.194					9.936*	16.713*
	117	.409	.903	4.788					6.164*	12.264*
	118	1.453	3.476	8.549					17.608*	31.086*
	119	.027	1.809	5.059					6.798*	13.693*
	120	1.107	9.945	18.230					27.359*	56.641*
	122	.048	.893	2.732					3.340*	7.013*
	124	.036	.728	2.371					4.235*	7.370*
		3.841*	19.749	46.254					76.908*	146.752*
Antimony	121	2.209		.391						2.600
	123	2.175		1.618						3.793
		4.384		2.009						6.393

* Estimated

Table 7 - Continued

Element	Isotope	1946			1947			1948			1949			Total
		Jan. June	July Dec.											
Tellurium	120			.013	.047							.080		.140
	122			.060	.462							.633		1.155
	123			.049	.315							.404		.768
	124			.198	.841							1.821		2.860
	125			.289	2.878							.928		4.095
	126			1.535	6.264							4.482		12.281
	128			2.245	10.010							7.835		20.090
	130			2.262	8.326							7.986		18.574
				6.651	29.143							24.169		59.963
Barium	128											.003		.003
	130											.012		.012
	132											.053		.053
	134											.527		.527
	135											1.102		1.102
	136											1.175		1.175
	137											2.754		2.754
	138											6.886		6.886
	140											.220		.220
												12.732		12.732
Lanthanum	138											2.5*		2.5*
	139											22.5*		22.5*
Cerium	136											25.0*		25.0*
	138													
	140													
	142													
Tungsten	180											.076		.266
	182											.156		.342
	183											.234		1.144
	184											3.867		27.398
	186											14.823		3.699
	188											.539		.080
												4.562		15.173
Rhenium	185											.180		.197
	187											3.076		3.455
												1.716		2.562
												3.262		5.188
												2.104		3.691
												.080		.080
												10.418		
												3.267		3.267
												2.691		2.691
												5.958		5.958

* Estimated

Table 7 - Continued

<u>Element</u>	<u>Isotope</u>	1946			1947			1948			1949			<u>Total</u>
		Jan. June	July Dec.		Jan. June	July Dec.		Jan. June	July Dec.		Jan. June	July Dec.		
Mercury	196				.010				-		.300*		.310*	
	198				.005				-		5.352*		5.357*	
	199				-				-		15.009*		15.009*	
	200				.011				-		1.491*		1.502*	
	201				-				-		10.208*		10.208*	
	202				-				-		5.122*		5.122*	
	204				.026				.198		2.154*		2.352*	
									.198		39.636*		39.860*	
Thallium	203				26.479			1.624					28.103	
	205				21.513			5.774					27.287	
					47.992			7.398					55.390	
Lead	204	.172	.405					.461	2.258				3.296	
	206	.270	1.566					4.798	6.582				13.216	
	207	.280	1.107					4.411	6.913				12.711	
	208	.610	.877					9.452	1.582				12.521	
	210	-	-					.198	.561				.759	
		1.332	3.955					19.320	17.896				42.503	
Uranium	238	65.14	127.123										192.263	

* Estimated.

Table 8

Maximum Purities of Concentrated Stable Isotopes-Per CentBy 6-Month Intervals

Element	Iso-	tope	Nat.	1946		1947		1948		1949		Best
				Abund.	Per. Cent	Jan. June	July Dec.	Jan. June	July Dec.	Jan. June	July Dec.	
Lithium	6		7.39		93.91	95.5		95.4	99.4		X ^a	99.4
	7		92.61		99.91	99.5		99.8	99.6		X	99.91
Beryllium	9*		100.0								Y ^b	Y
	10		.0002*								0.27	0.27
Boron	10		18.83					X			X	X
	11		81.17					X			X	X
Carbon	12		98.9		X							X
	13		1.1		X							X
Nitrogen	14		99.62								X	X
	15		0.38									
Oxygen	16		99.757								X	X
	17		0.039								X	X
	18		0.204								X	X
Magnesium	24		78.60		99.5			99.52			X	99.52
	25		10.11		83.22			86.8			X	86.8
	26		11.29		97.0			95.91			X	97.0
	28**		-					<0.04				<0.04
Silicon	28		92.28			99.4			98.1		X	99.4
	29		4.67			68.6			63.6		X	68.6
	30		3.05			63.9			49.6		X	63.9
	32**		-						<0.01			<0.01
Sulphur	32		95.06							X		X
	33		0.74							X		X
	34		4.18							X		X
	36		0.016							X		X
	38**		-							X		
Chlorine	35		75.4				79.5			92.4		92.4
	36**		-				-			X		X
	37		24.6				54.0			65.6		65.6

a-X Mass Analysis not yet available.

b-Y Material not recovered.

* Pile-produced radio-isotopes; abundance estimated by activity

** Isotope not established.

Table 8 - Continued

Element	Iso-type	Nat. Abund. Per Cent	1946		1947		1948		1949		Best Prod.
			Jan. June	July Dec.	Jan. June	July Dec.	Jan. June	July Dec.	Jan. June	July Dec.	
Potassium	39	93.3	99.93		99.5		99.94	99.74	99.89		99.94
	40	0.011	0.16		0.40		1.31	0.40	7.13		7.13
	41	6.7	88.36		92.9		95.45	91.61	98.94		98.94
Calcium	40	96.96	98.6	99.97		98.9	-	X			99.97
	42	0.64	-	61.4		56.1	-	28.3			61.4
	43	0.15	-	34.4		59.9	-	X			59.9
	44	2.06	95.8	21.1		85.4	96.2	91.9			96.2
	46	0.0033	X	X		96.4 ^B	4.8	X			96.4 ^B
	48	0.19	-	13.1		83.9	62.2	X			83.9
Titanium	46	7.95			84.26						84.26
	47	7.75			82.05						82.05
	48	73.45			99.23						99.23
	49	5.51			77.62						77.62
	50	5.34			84.69						84.69
Chromium	50	4.49	73.76			41.2					73.76
	52	83.79	99.14			99.1					99.14
	53	9.43	88.59			92.1					92.1
	54	2.30	61.0			83.1					83.1
	56**	-	-			-					-
Iron	54	5.81	83.03	49.2	87.9		84.3	-	-		87.9
	56	91.64	98.62	98.9	99.0		96.5	X	-		99.0
	57	2.21	73.01	33.2	77.6		50.7	X	74.6		77.6
	58	0.34	40.7	10.3	35.1		46.0	55.9	86.0		86.0
Nickel	56**	-	-	-	-	-	-	-	-		-
	58	67.76	98.51		99.3			92.7			99.3
	60	26.16	94.4		97.7			95.0			97.7
	61	1.25	78.83		80.4			72.2			80.4
	62	3.66	94.25		94.7			91.2			94.7
	64	1.16	85.1		97.4			80.6			97.4
	66**	-	-		-			-			-
Copper	63	69.09	97.0		99.7				X		99.7
	65	30.91	93.1		90.6				X		93.1

^B Repeat Assay exhausted sample.

X Mass Analysis not yet available.

** Isotope not established.

Table 8 - Continued

<u>Element</u>	<u>Iso-</u> <u>tope</u>	<u>Nat.</u> <u>Abund.</u> <u>Per Cent</u>	<u>1946</u>		<u>1947</u>		<u>1948</u>		<u>1949</u>		<u>Best</u> <u>Prod.</u>	
			<u>Jan.</u>	<u>June</u>	<u>July</u>	<u>Dec.</u>	<u>Jan.</u>	<u>June</u>	<u>July</u>	<u>Dec.</u>		
Zinc	64	48.89			83.8		93.4					93.4
	66	27.81			78.4		76.1					78.4
	67	4.07			62.6		X					62.6
	68	18.61			72.6		93.9					93.9
	70	0.62			32.9		32.0					32.9
Germanium	70	20.55					88.1					88.1
	72	27.37					89.2					89.2
	73	7.61					68.9					68.9
	74	36.74					95.2					95.2
	76	7.67					79.3					79.3
Selenium	72**	-					<0.005					<0.005
	74	0.87			6.5		14.1	12.3			X	14.1
	76	9.02			43.5		41.5	54.8			X	54.8
	77	7.58			50.1		53.6	49.4			X	53.6
	78	23.52			79.3		72.7	81.7			X	81.7
	80	49.82			86.7		94.6	91.7			X	94.6
	82	9.19			49.6		44.4	51.6			X	51.6
Bromine	79	50.5			90.54							90.54
	81	49.5			91.41							91.41
Strontium	84	0.56			27.2	61.6						61.6
	86	9.86			69.9	88.2						88.2
	87	7.02			-	73.1						73.1
	88	82.56			98.9	99.5						99.5
Zirconium	88**	-			-							-
	90	51.46			91.7			98.00			X	95.00
	91	11.23			54.4			86.6			X	86.6
	92	17.11			85.6			92.7			X	92.7
	94	17.40			82.1			92.8			X	92.8
	96	2.80			40.6			74.6			X	74.6
	98**	-			-			-				-
Molybdenum	92	15.86			92.07		95.5					95.5
	94	9.12			74.68		79.1					79.1
	95	15.7			80.75		88.0					88.0
	96	16.5			85.94		90.6					90.6
	97	9.45			77.97		75.4					77.97
	98	23.75			95.00		96.3					96.3
	100	9.62			90.24		93.0					93.0
	102**	-			<0.21		-					<0.21

** Isotope not established.

X Mass analysis not yet available.

Table 8 - Continued

Element	Isotope	Nat. Abund. Per Cent	1946		1947		1948		1949		Best Prod.
			Jan. June	July Dec.	Jan. June	July Dec.	Jan. June	July Dec.	Jan. June	July Dec.	
Silver	107	51.35	88.96							X	88.96
	109	48.65	95.88							X	95.88
Cadmium	106	1.215		19.94	-	32.9					32.9
	108	0.875		-	14.2	24.8					24.8
	110	12.39		-	55.8	70.0					70.0
	111	12.75		53.3	-	64.5					64.5
	112	24.07		-	79.3	83.5					83.5
	113	12.26		25.5	-	54.1					54.1
	114	28.86		79.52	-	94.2					94.2
	116	7.58		24.01	-	71.2					71.2
Indium	113	4.23		X	22.8		65.4	14.2			65.4
	115	95.77		99.56	99.6		99.9	99.92			99.92
Tin	112	0.90		X	30.8		45.5		X		45.5
	114	0.61		X	19.2		24.1		X		24.1
	115	0.35		X	4.5		12.1		X		12.1
	116	14.07		76.3	74.5		X		X		76.3
	117	7.54		X	75.3		X		X		75.3
	118	23.98		X	91.8		X		X		91.8
	119	8.62		X	78.5		X		X		78.5
	120	33.03		X	95.4		X		X		95.4
	122	4.78		X	70.7		X		X		70.7
	124	6.11		X	71.0		83.1		X		83.1
Antimony	121	57.25		99.4		97.7					99.4
	123	42.75		96.7		95.6					96.7
Tellurium	120	0.091			18.0	13.7				X	18.0
	122	2.49			77.8	79.4				X	79.4
	123	0.89			34.9	45.8				X	45.8
	124	4.63			72.5	83.9				X	83.9
	125	7.01			81.1	87.9				X	87.9
	126	18.72			93.2	95.4				X	95.4
	128	31.72			93.5	94.4				X	94.4
	130	34.46			93.0	97.4				X	97.4
Barium	128**	-							16.0		16.0
	130	0.101							7.43		7.43
	132	0.10							51.39		51.39
	134	2.42							67.32		67.32
	135	6.59							50.02		50.02
	136	7.81							38.98		38.98
	137	11.32							98.04		98.04
	138	71.66							-		-
	140**	-									

** Isotope not established.

X Mass analysis not yet available.

Table 8 - Continued

Element	Iso-	tope	Nat.	1946		1947		1948		1949		Best Prod.
			Abund.	Per Cent	Jan. June	July Dec.	Jan. June	July Dec.	Jan. June	July Dec.	Jan. June	
Lanthanum	138		0.09								X	X
	139		99.91								X	X
Cerium	156		0.19					-	16.6		8.94	16.6
	138		0.25					-	8.9		4.42	8.9
	140		88.48					98.5	98.7		X	98.7
	142		11.07					X	87.4		83.42	87.4
Tungsten	180		0.12			9.0		4.95				9.0
	182		25.77			94.25		91.58				94.25
	183		14.24			86.21		82.01				86.21
	184		30.68			95.72		91.14				95.72
	186		29.17			97.94		97.17				97.94
	188**		-			-		<0.05				<0.05
Rhenium	185		37.07					X				X
	187		62.93					98.22				98.22
Mercury	196		0.15				-			-	8.44	8.44
	198		10.1				-			-	83.29	83.29
	199		17.0							-	73.09	73.09
	200		23.3				84.5			-	91.3	91.3
	201		13.2				-			-	71.8	71.8
	202		29.6				-			-	98.3	98.3
	204		6.7				-			49.6	92.8	92.8
Thallium	203		29.1				86.0	X				86.0
	205		70.9				98.7	90.5				98.7
Lead	204		1.5	7.8	16.69		23.4	27.0				27.0
	206		23.6	75.67	77.9		71.3	81.0				81.0
	207		22.6	61.55	48.2		66.8	61.6				66.8
	208		52.3	92.1	X		96.6	95.8				96.6
	210**		-	-	-		0.15	<0.01				0.15
Uranium	238		99.28	99.996	99.997							99.997

** Isotope not established.

X Mass analysis not yet available.

Table 9
Stable Isotope Shipments - By Isotope*
 By 6-Month Intervals

Atomic Number	Isotope	1946			1947			1948			1949			Total
		Jan.	June	July										
3	Li 6			2				6	5		4	4		21
	7			2				3	1		2	2		8
4	Be 10												2	2
5	B. 11								1					1
6	C 12			1										1
12	Mg 24				2			2			2	1		7
	25			4				2			2	3		11
	26			3				1			2	2		8
14	Si 28							1	1	1			1	3
	29							1	1	1			1	3
	30												1	2
16	S 32												1	1
	34												1	1
17	Cl 35											1	2	1
	37													2
19	K 39			1							3	4	7	5
	40			2							5	2	1	22
	41			1							2	2	1	6
20	Ca 40			2				1		1		1	1	5
	42				1			1		1				3
	43				1			2		1				3
	44				1			1		1				2
	46				1			2		1				2
	48				1			1		1				3
22	Tl 46										1			4
	47										2			3
	48										1			2
	49										1		3	5
	50										1		1	2
24	Cr 50			2							1	1	2	8
	52			2							1	1	1	5
	53			2							2	2	1	7
	54			2							1	1	1	5

* Information supplied by L. G. Chelius, Isotopes Division, Atomic Energy Commission.

Table 9 - Continued

Atomic Number	Isotope	1946			1947			1948			1949			Total
		Jan.	June	July Dec.										
26	Fe 54	1	2			1		3			1	1		10
	56		1					2					3	8
	57	1	1		1	1		1	1	2	3	1	2	10
	58	1	1		1	1		1	2		2	2		
28	Ni 58		3			1		1	1	1	1	2	1	9
	60		3					1	1	1	1	1	1	6
	61		2					2	1	1	1	1	1	6
	62		1			1		1	1	1	1	1	2	4
	64		3					1	1	1	1	2		8
29	Cu 63	1	2			1		1	1	1	1	2		7
	65	1	1	1		1		1	1	1	1	2		5
30	Zn 64							1	1	1	1	2	2	5
	66							1	2	1	2	2	2	4
	67							2	1	1	2	2	1	5
	68							1	3		1			5
	70			1										5
32	Ge 70							1			1	2	1	4
	72										1	1	1	2
	73										1	1	1	3
	74										1	1	1	3
	76										1	1	1	3
34	Se 74					1		1			1	2	1	5
	76					1		1			1	2	1	5
	77					1		1			1	1	1	5
	78					2		2			1	2	1	5
	80					1		1			1	3	3	4
38	Se 82					1		1			1	1	1	3
	84										1	1		1
	86										1	1		2
	87										1		2	1
	88										1		1	2
40	Zr 88					1		1			2	2	2	6
	90					2		2			2	2	2	6
	91					2		2			2	2	2	6
	92					2		2			2	2	2	5
	94					2		2			2	2	2	5
	96										1	1	2	7

Table 9 - Continued

Atomic Number	Isotope	1946			1947			1948			1949			Total
		Jan. June	July Dec.											
42	Mo 92		2		1		1	1	1	3	2			10
	94		2	1		1	1	1	1	1		1		7
	95		2	1		2			2			1		5
	96		1	2								1		4
	97		1	2								1		5
	98		3	1				1		1	3			6
	100		5			1		1						10
	102		1											1
47	Ag 107		2			1			1		1	2	2	7
	109		2		1	1		1	1			2	2	7
48	Cd 106			1		1			1		2	1	1	7
	108				2	2			1		2	1	1	4
	110			1		2			1		1	1	1	4
	111					2					1		1	5
	112			2	1	1					2	2	2	4
	113					1					3	2	2	8
	114					1					3	2	2	6
	116													6
49	In 113		2				1		1					5
	115		1		2		1		1					7
50	Sn 112			1							1	3	3	2
	114										1			3
	115										3	1		6
	116					1	1			2	1	1		3
	117					2	2			1	1	1		5
	118									2	2	1	2	4
	119					2	1	1	1	3	3	1	2	9
	120					1		1	1	3	6		2	10
	122									2	2	2	2	14
	124					1		1	1	1				4
51	Sb 121						3		1			2	1	7
	123					4	2		1					8
52	Te 120								1		2	3	2	2
	122								1		3	2	1	7
	123										3	2	1	3
	124										3	2	1	7
	125										3	2	2	6
	126										3	2	2	7
	128							1			3	3	2	7
	130										3	3	2	7

Table 9 - Continued

Atomic Number	Isotope	1946			1947			1948			1949			Total
		Jan.	July	June	Jan.	July	June	Jan.	July	June	Jan.	July	Dec.	
56	Ba 130							1			1			1
	132							2			2			2
	134							3			1			5
	135							2			1			3
	136							3			2			3
	137							1			1			3
	138							2			1			3
58	Ce 136							1			1			2
	138										1			1
	140										1			1
	142										1			1
74	W 180							1			1			2
	182							1			2			4
	183							2			1			6
	184							1			3			6
	186							2			4			7
75	Re 185							1			2			4
	187							1			2			4
80	Hg 199												1	1
	201												1	1
	204												1	1
81	Tl 203							1			2			6
	205							1			2			5
82	Pb 204		2		1		1			1			3	9
	206		2		1		1			2			4	8
	207		2		1		1			1			2	6
	208		2		1		1			2			2	7
<u>Total</u> 34		<u>138</u>	<u>5</u>	<u>87</u>	<u>60</u>	<u>28</u>	<u>82</u>	<u>121</u>	<u>131</u>	<u>171</u>	<u>685</u>			

Total Elements: 34
 Total Isotopes: 138
 (different)
 Total Shipments: 685